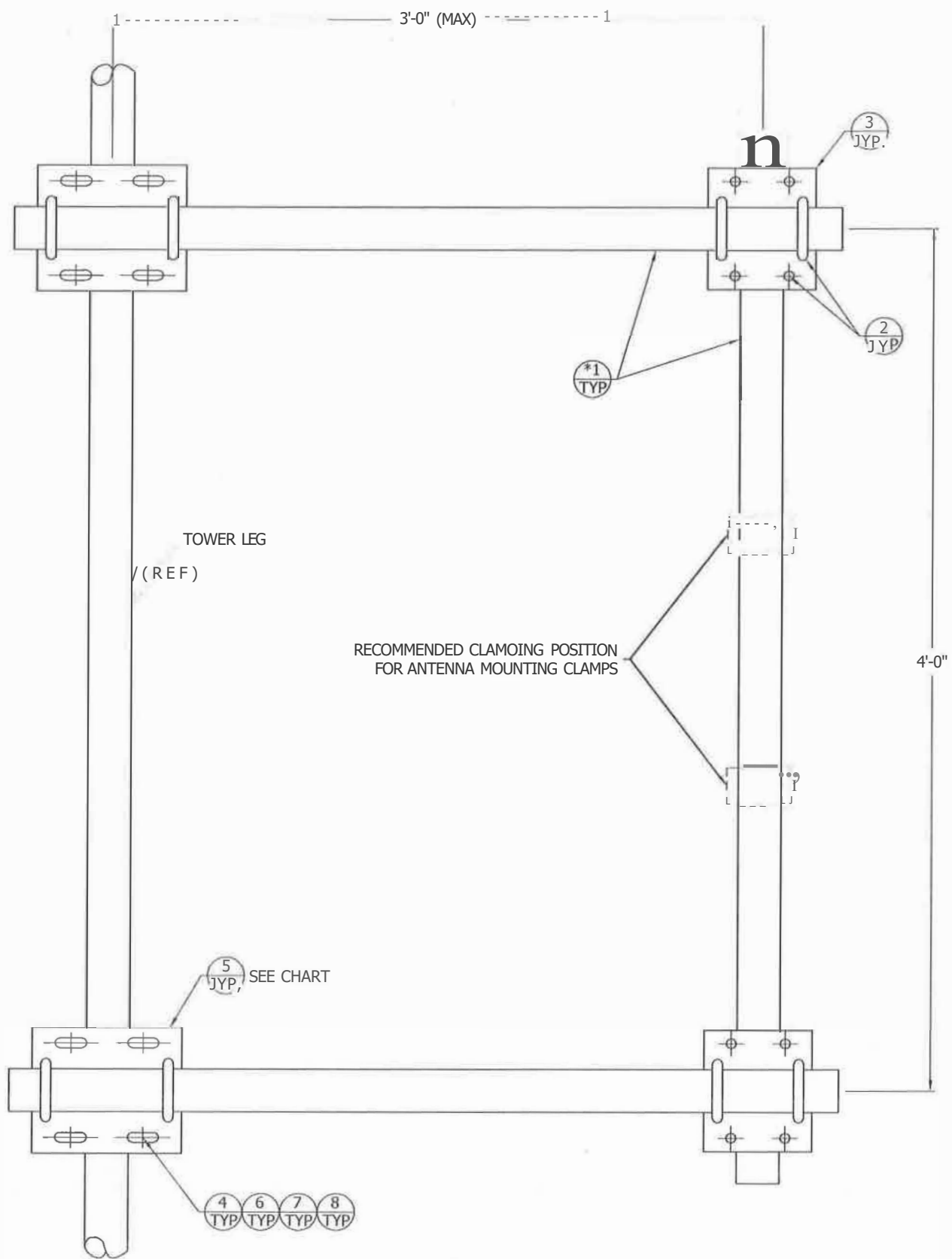




BILL OF MATERIALS			
ITEM	PART NO.	QTY	DESCRIPTION
*1	KH275	3	PIPE 2.380DX.154WX5.00'
2	JR83A	12	U-BOLT ASSY 1/2 X 2-1/2
3	SCX2	2	BAR SIDE ARM 6X.38X6.75" HDG
4	SEE CHART	4	U-BOLT 1/2 x 3-1/2
5	SCX4	2	MOUNTING PLATE
6	250011G	8	WASHER 1/2 HARDENED FLAT
7	110143	8	NUT HVY HEX 1/2 (13 UNC) HDG
8	110160	8	NUT HVY HEX PAL 1/2 HDG

ASSY P/N	PIPE LEG (O.D.)	MTG PLATE (QTY-2)	U-BOLT (QTY-4 EA.)
SA324A	2.38-4.50	KH1614	JR83 JR84 JR89 JR85 JR88
SA356A	5.56-6.63	KH1615	JR86 JR87
SA38A	8.75	KH1716	JR90S
SA310A	10.75	KH1960	JR110
SA312A	12.75	KH1961	JR120

- NOTES**
- WASHERS ARE PROVIDED FOR ALL SLOTIED HOLES.
 - THIS SIDE ARM IS DESIGNED FOR AN ALLOWABLE ANTENNA LOADING OF 300# THRUST.
 - SIDE ARM MOUNTING PLATES MUST BE LOCATED AS CLOSE AS POSSIBLE TO LEG-BRACE INTERSECTION.
 - SIDE ARM ORIENTATION MAY VARY FROM TOWER AXIS.
 - CHECK TOWER ASSY DWG. FOR LEG SIZE TO DETERMINE ASSY NO. REQUIRED.
 - IF 8' (P/N: KH2229) MOUNTING PIPE IS NEEDED INSTEAD OF 5' (P/N: KH275) MOUNTING PIPE IN ITEM #1, ADD AN 8 TO THE END OF THE P/N. (EXAMPLE: SA324A8)
 - NUMBERS SHOWN IN BALLOONS DENOTES ITEM NUMBER IN BILL OF MATERIAL.

FILE NO.

REVISIONS				
REV.	DESCRIPTION	OWN	CHK	APP
2	WOAT D. TO NEW STANDAOS. FIXED BALLOON CALLOUTS	CEJ	KTL	DWG
DATE: 11/06/1/				

3'S A ASSY FOR STR & TAP TWR SEC MOUNTNG

DWN:	CHK'D:	DATE:
JDM	KTL	03/19/99
ENGR:	SHEET #:	
TWS	1 OF 1	
PRJ. ENGR:	PRJ. MANG'R:	
DRAWING NO:		REV:
(990849		2